



This is to certify that the Environmental Management System of:

**Harvey Vogel Manufacturing**  
425 Weir Drive  
Woodbury, MN 55125

applicable to:

Metal Stamping and Assemblies

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

ISO 14001: 2004

A handwritten signature in black ink that reads 'K M Beard'.

For and on behalf  
of NQA, USA, Acton, MA 01720



Certificate Number: EN13488

First Issued: September 14, 2010

Valid Until: September 14, 2013